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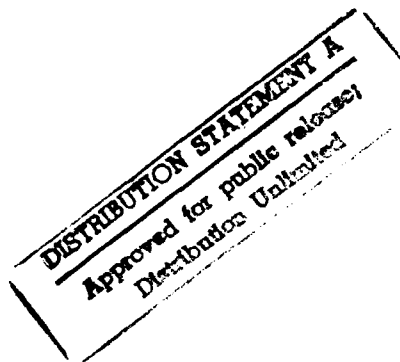
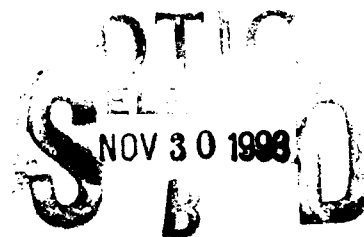
**PERFORMANCE ORIENTED PACKAGING TESTING
OF
CONTAINER, SHIPPING AND STORAGE, MK 735 MOD 0
FOR PACKING GROUP II SOLID HAZARDOUS MATERIALS**

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November 1993

FINAL



DISTRIBUTION UNLIMITED

Sponsoring Organization:
Program Executive Officer
Surface Ship ASW Systems
Washington, DC 20362

93-29112



93 11 26 132

REPORT DOCUMENTATION PAGEForm Approved
OMB No 0704-0188

Public reporting burden of this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.

1. AGENCY USE ONLY (Leave blank)		2. REPORT DATE 11/93		3. REPORT TYPE AND DATES COVERED POP Test (02/93)	
4. TITLE AND SUBTITLE Performance Oriented Packaging Testing of Container, Shipping and Storage, Mk 735 Mod 0 for Packing Group II Solid Hazardous Materials				5. FUNDING NUMBERS	
6. AUTHOR(S) Lewis Coutts					
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) Packaging, Handling, Storage and Transportation Center Naval Weapons Station Earle Colts Neck, NJ 07722-5023				8. PERFORMING ORGANIZATION REPORT NUMBER DODPOPHM/USA/DOD/NADTR93002 REVISION A	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) Program Executive Officer, Surface Ship ASW Systems ATTN: B. J. Silvey, PMO406F1 2011 Crystal Drive, Bldg. CPK-1, Suite 1102 Washington, DC 20362				10. SPONSORING/MONITORING AGENCY REPORT NUMBER Same as above	
11. SUPPLEMENTARY NOTES N/A					
12a. DISTRIBUTION/AVAILABILITY STATEMENT				12b. DISTRIBUTION CODE	
13. ABSTRACT (Maximum 200 words) This Performance Oriented Packaging (POP) test was conducted to ascertain whether the Mk 735 Mod 0 Shipping and Storage Container (Drawing #5619367) meets the Packing Group II requirements specified by the Code of Federal Regulations, Title 49 CFR, Parts 107 through 178, dated 31 December 1991. The packaged commodity used for the test was a simulated load weighing 2.6 kg (5.8 pounds) which represents the current maximum commodity weight plus an additional 0.2 kg (0.5 pounds) to compensate for future growth variations in commodity and/or packaging. Gross weight of the loaded container was 4.2 kg (9.3 pounds). The test results indicate that the container has conformed to the POP requirements.					
14. SUBJECT TERMS POP Test of Mk 735 Mod 0 Shipping and Storage Container				15. NUMBER OF PAGES 7	
				16. PRICE CODE	
17. SECURITY CLASSIFICATION OF REPORT UNCLASSIFIED		18. SECURITY CLASSIFICATION OF THIS PAGE UNCLASSIFIED		19. SECURITY CLASSIFICATION OF ABSTRACT UNCLASSIFIED	
				20. LIMITATION OF ABSTRACT UL	

INTRODUCTION

This Performance Oriented Packaging (POP) test was performed to ascertain whether the Mk 735 Mod 0 Shipping and Storage Container (NAVSEA DL 5619367) meets the Packing Group II requirements specified by the Code of Federal Regulations, Title 49 CFR, Parts 107 through 178, dated 31 December 1991. The packaged commodity used for the test was a simulated load weighing 2.6 kg (5.8 pounds) which represents the current maximum commodity weight plus an additional 0.2 kg (0.5 pounds) to compensate for future growth variations in commodity and/or packaging. Gross weight of the loaded container was 4.2 kg (9.3 pounds).

Due to unavailability only one container was used for testing. This is less than the number required by the regulations. Approval for this deviation has been granted by the Under Secretary of Defense, Memorandum for the Joint Logistics Commanders dated 22 February 1990.

TESTS PERFORMED

1. Base Level Vibration Test

This test was performed in accordance with Title 49 CFR, Part 178, Subpart M, Sec. 178.608. The container was placed on a repetitive shock platform which has a vertical linear motion of 1-inch double amplitude. Movement of the container was restricted during vibration in all but the vertical direction. The frequency of the platform was increased until the container left the platform 1/16 of an inch at some instant during each cycle. Test time was 1 hour.

2. Stacking Test

This test was performed in accordance with Title 49 CFR, Part 178, Subpart M, Sec. 178.606. The container was subjected to a force applied to its top surface equivalent to the total weight of identical packages stacked to a minimum height of 3 meters (including the test container). A weight of 72 kg (158 pounds) was stacked on the test container. The test was performed for 24 hours. The weight was then removed and the container examined.

3. Drop Test

This test was performed in accordance with Title 49 CFR, Part 178, Subpart M, Sec. 178.603. Five drops were performed from a height of 1.2 meters (4 feet), impacting the following surfaces:

- a. Flat bottom.
- b. Flat top.

- c. Flat on long side.
- d. Flat on short side.
- e. One corner.

PASS/FAIL

1. Base Level Vibration Test

The criteria for passing the base level vibration test is outlined in Title 49 CFR, Sec. 178.608(c): No test sample should show any deterioration which could adversely affect transportation safety or any distortion liable to reduce packaging strength.

2. Stacking Test

The criteria for passing the stacking test is outlined in Title 49 CFR, Sec. 178.606(d): No test sample may show any deterioration which could adversely affect transportation safety or any distortion likely to reduce its strength, cause instability in stacks of packages, or cause damage to inner packagings likely to reduce safety in transportation.

3. Drop Test

The criteria for passing the drop test is outlined in Title 49 CFR, Sec. 178.603(f): A package is considered to successfully pass the drop tests if for each sample tested, no rupture occurs which would permit spillage of loose explosive substances or articles from the outer packaging.

TEST RESULTS

1. Base Level Vibration Test

Satisfactory.

2. Stacking Test

Satisfactory.

3. Drop Test

Satisfactory.

DISCUSSION

1. Base Level Vibration Test

The input vibration frequency was 4.5 Hz. Immediately after the vibration test was completed, the container was removed from the platform, turned on its side and inspected. No unfavorable distortion or deterioration was observed.

2. Stacking Test

The container was inspected after the 24-hour period was over. No unfavorable distortion or deterioration was observed.

3. Drop Test

After each drop, the container was inspected. The contents were completely retained by the container.

REFERENCE MATERIAL

A. Code of Federal Regulations, Title 49 CFR, Parts 107-178.

B. Bureau of Explosives Tariff No. BOE 6000K Hazardous Materials Regulations of the Department of Transportation by Air, Rail, Highway, Water including Specifications for Shipping Containers.

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TEST DATA SHEET

POP MARKING:	
UN 4A1/Y4.2/S/**/USA/DOD/NAD	
**YEAR LAST PACKED OR MANUFACTURED	
Nomenclature: Mk 735 Mod 0 Shipping and Storage Container	
Type: 4A1	NSN: 8140-01-306-3344
Drawing Number or P/N: NAVSEA DL 5619367	Outer Packaging Material: Ammunition Can/Steel
Dimensions: 11" L x 3-13/16" W x 7-1/4" H	Gross Weight: 4.2 kg (9.3 pounds)
Closure (Method/Type): Latch	Tare Weight: 1.6 kg (3.5 pounds)
Additional Description: Dunnage: 1 foamed support	
PACKAGED COMMODITY:	
Name: See table 1	NSN(s): See table 1
United Nations Number: See table 1	
United Nations Packing Group: II	
Physical State (Solid, Liquid, or Gas): Solid	
Vapor Pressure (Liquids Only): N/A At 50 °C: N/A At 55 °C: N/A	
Consistency/Viscosity: N/A	Density/Specific Gravity: N/A
Amount per Package: See table 1	Flash Point: N/A
Net Weight: See table 1	
PACKAGED COMMODITY USED FOR TEST:	
Name: Sand	Physical State: Solid
Consistency: N/A	Density/Specific Gravity: N/A
Test Pressure (Liquids Only): N/A	Net Weight: 2.6 kg (5.8 pounds)
Additional Description: The net weight includes the current maximum commodity weight plus an additional 0.2 kg (0.5 pounds).	

N/A = Not Applicable

TABLE 1
Commodities Approved for Shipping in the
Mk 735 Mod 0 Shipping and Storage Container

NALC/ DODIC	NSN	Commodity Nomenclature	Packing Document Number	Haz Class/Div	UN Number	Units/ Package	Total Net Weight kg (pounds)	Total Gross Weight kg (pounds)
T637	1356-01-272-7683	Arming Device, Mk 37 Mod 0	5619395	1.4S	0367	6	2.4 (5.3)	4.0 (8.8)

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Accession For	
NTIS GRA&I	<input checked="" type="checkbox"/>
DTIC TAB	<input type="checkbox"/>
Unannounced	<input type="checkbox"/>
Justification	
By _____	
Distribution/ _____	
Availability; Codes _____	
Avail and/or _____	
Dist _____	
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